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# **N.Y. Textile Preview**

July 2013

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## TEXTILE NOTES

### Buhler Names RadiciSpandex's Moran CEO

**Buhler Quality Yarns Corp.**, the Jefferson, Ga.-based yarn spinner, has named **RadiciSpandex Corp.** executive Marty Moran as the company's new chief executive officer, replacing Werner Bieri, who retired earlier this year.



Moran previously served as chief executive officer of RadiciSpandex, a division of Gandino, Italy-based **RadiciGroup**. He holds a bachelor of science degree in textile management from **North Carolina State University** in Raleigh, N.C. He has served on the boards of the **American Fibers Manufacturing Association** and the **National Council of Textile Organization's** Fiber Council and served as chairman of the AFMA board in 2010.

Upon joining Buhler, Moran complimented Bieri and his team for growing Buhler's business and reputation as a high-quality U.S. yarn manufacturer.

"I am very excited to be a part of the Buhler Quality Yarns team. ... Werner [Bieri] and the people here have built a terrific reputation for quality and service," Moran said. "My goal is to continue this tradition and help guide Buhler Quality Yarns through the many challenges the entire textile industry faces so we will be able to grow and prosper. Everyone here would like to thank Werner for his commitment and service, and we wish him all the best in his retirement."

Moran also acknowledged the challenges facing the domestic apparel and textile indus-

try and the importance of made-in-America suppliers.

"There are many challenges facing the U.S. textile industry, including new free-trade agreements currently in negotiation," he said. "In the face of these challenges,

Buhler Quality Yarns remains committed to producing a quality product in the U.S. with continued investment in the company to make sure we maintain the best quality and efficiency possible in a spinning process. We will continue to make the Buhler name synonymous with the highest quality and best-performing yarns in the world."

Bieri retired in February after 30 years with Buhler's Swiss parent company, **Hermann Buhler AG**. Bieri opened the company's U.S. spinning mill in 1996 when the company decided it would be more economical to have a U.S. base, rather than import U.S.-grown Supima cotton to Switzerland.

Under Bieri's direction, the company expanded its export business and yarn offerings. Today, the company sells **Supima**, **MicroModal**, **Edelweiss**, **MicroTencel** and various blended yarns, all certified by the **Oeko-Tex Standard 100**. Buhler's business is split equally between the domestic and export markets.

Since February, Hermann Buhler board member Martin Kägi has been serving as interim CEO. Bieri will continue to consult for the company.—*Alison A. Nieder*

## TECHNOLOGY

### X-Rite's Compact Spectrophotometer Helps Brands Improve Color Accuracy

**X-Rite Inc.** and its subsidiary **Pantone** have a new compact spectrophotometer that can help apparel makers efficiently measure color accuracy across the supply chain.

The **Ci4200** is a 31-point benchtop spectrophotometer that can help measure color from sample to production to finished goods. There is also a UV model, **Ci4200UV**, which can measure textiles and other materials that contain optical brightening agents to achieve neon colors.

The spectrophotometer can be used with X-Rite software programs, including **Color iMatch** for color formulation, **Color iQC** for color control and **NetProfiler 3.0** for color management. When used with Net-

Profiler 3.0, the Ci4200 can help a company develop and maintain a virtual standard to ensure color accuracy throughout the supply chain. The machine is also compatible with X-Rite's SP series of handheld spectrophotometers, which can quickly measure a range of materials from textiles to plastics to paper.

Grand Rapids, Mich.-based X-Rite and its subsidiary Pantone develop and manufacture color-standards equipment, solutions and services for a range of industries, including textiles, graphic design, packaging, photography and printing. For more information, visit [www.xrite.com](http://www.xrite.com) or [www.pantone.com](http://www.pantone.com).—*A.A.N.*

### AATCC to Host Workshop on Color Evaluation, Control and Management

Color evaluation, control and management are on the agenda at an upcoming two-day workshop hosted by the **American Association of Textile Chemists and Colorists**.

The AATCC's Color Management Workshop will bring together color experts to discuss color principles, the impact of lighting on color, and other factors designers and brands need to consider when setting the palette for a collection.

The event will also explore how color choices affect cost, fashion, durability and color consistency, as well as how companies can work with their suppliers to create a digital color program.

Speakers include Renzo Shamey, professor of textile engineering, chemistry and science at **North Carolina State University**; Nelson E. Houser, vice president of techni-

cal services with **M. Dohmen USA**; Sandy L. Johnson, senior account manager with **Color Solutions International**; Roland L. Connelly Sr. of the **RoLyn Group**; Ann C. Laidlaw; and **Datacolor's** Ken R. Butts.

**Chico's** Andrew N. Fraser heads a session titled "Managing Color on Multiple Substrates: Back to Basics," and **Under Armour's** Keith D. Hoover will lead a session titled "Tracking Color Performance."

The Aug. 21-22 workshop will be held at the AATCC's technical center in Research Triangle Park, N.C. The cost to attend is \$705 for AATCC members who register before Aug. 7 and \$1,049 for nonmembers who register by Aug. 7. After that date, the cost is \$755 for AATCC members and \$1,099 for nonmembers. For more information, visit [www.aatcc.org](http://www.aatcc.org).—*A.A.N.*

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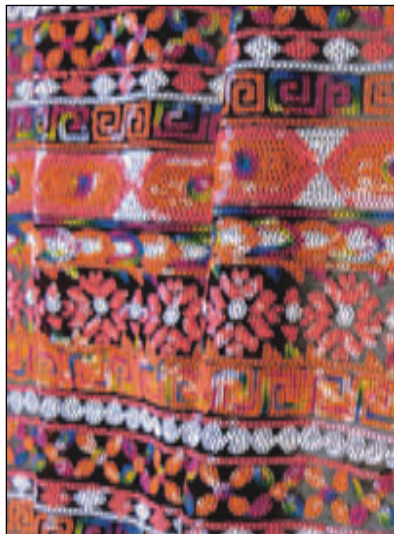
Cinergy Textiles Inc. #HMC-1236



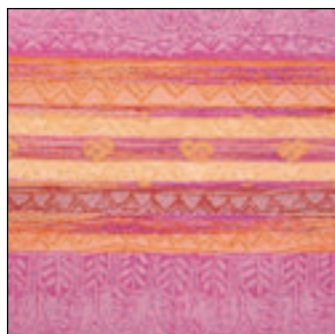
Pinx International #B02232/1



Liberty Art Fabrics #05503103A "Emily Bowyer"



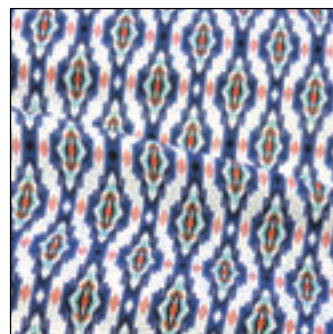
Max Vogue #EM4318 "Tribe"



Ciabatti s.r.l. #DM12640 "Elagna"



Ciabatti s.r.l. "Peonia" jacquard



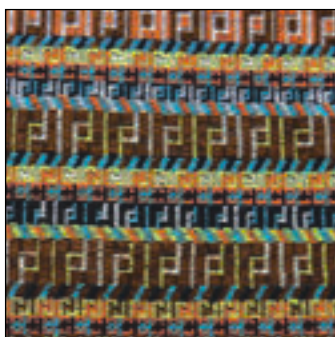
Guarisco Class #24431C "Bravo"



Cinergy Textiles Inc. #HMC-1365



Guarisco Class #24836C "Alex"



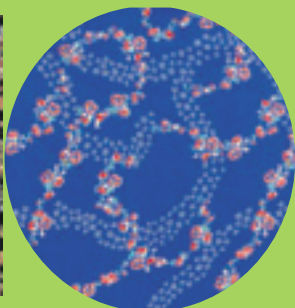
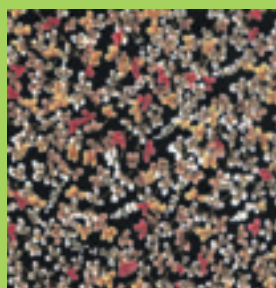
Malhia Kent #T64358 "Gevronet"



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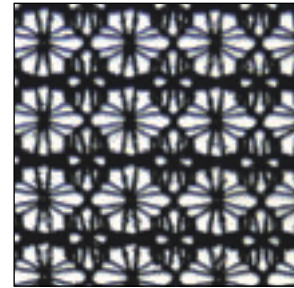
## TEXTILE TRENDS

### Mesh & Lace

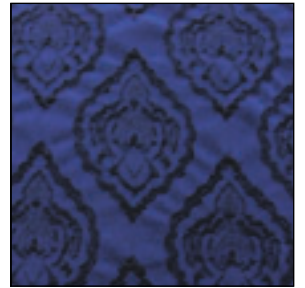
Lace—and lace lookalikes—range from flirty, girly and fun patterns to chic, ladylike variations.



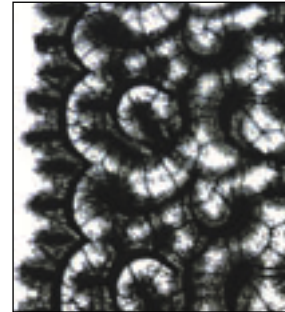
Solid Stone Fabrics #HJ 1551



Solid Stone Fabrics #JL 1649



Tricots Liesse #915418



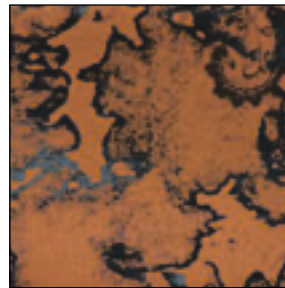
Pacini Nelo #08/6399



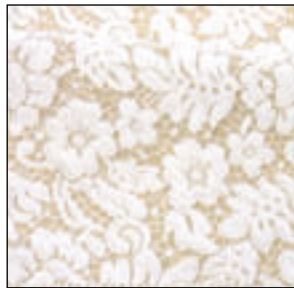
Designer Fabric Warehouse  
"Lace Crochet"



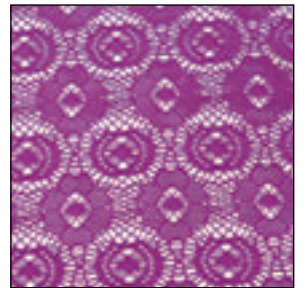
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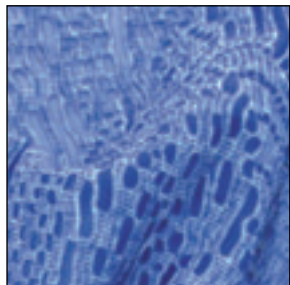
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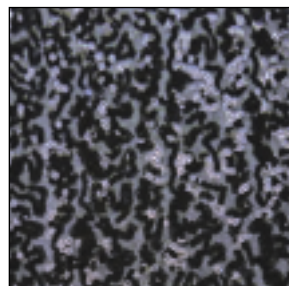
Tricots Liesse #53960



Tricots Liesse #54011



Tricots Liesse #315439



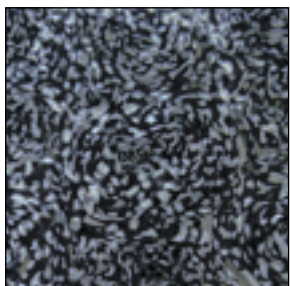
Triple Textile Inc. #SQN-3-K "Geometric Mesh Sequins"

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Robert Kaufman Fabrics #ZUD-13608-1



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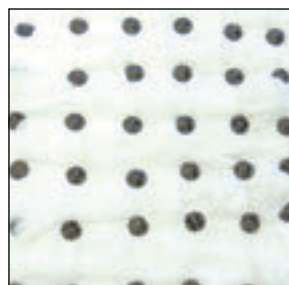
Guarisco Clas s.r.l. #24408C "Bravo"



Robert Kaufman Fabrics #SRK-13586-2



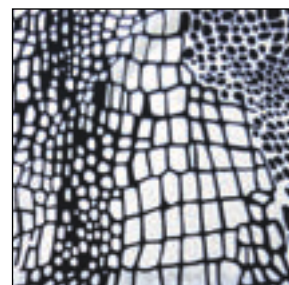
Bel Maille Creations #D327 DAP20



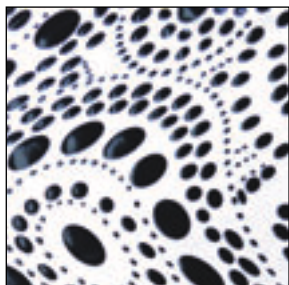
Pinx International #K22608/1



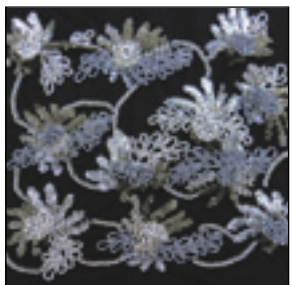
Pinx International #K23000/1



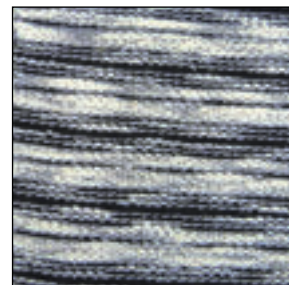
Confetti Fabrics #02676 S "Marles"



MJ Textile Inc. #MJ-90 "Tear Drop Foil"



Pinx International #K23345/1



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On the Cover: Confetti Fabrics #12613 S "Noncin"

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**Products and Services:** Emsig Manufacturing Corporation was founded in 1928 in America. Ownership and management remain with the founding family. Now managed by a third and fourth generation who are proud of their international reputation and guided by their commitment to integrity, quality, and developments of new materials, ideas, and services. This continuing commitment keeps Emsig a world leader in the manufacturing of buttons for the apparel industry. We have buttons that are U.L. approved, as well as OKEO-Tex approved. Besides its factory in the USA, Emsig also operates factories in China and India. All operated with the same ethical and moral standards of a company dedicated to the safety of the environment and the well-being of its employees. Some of our most recent innovations include buttons that are bio tech in that they resist the growth of viral and bacterial organisms. We have introduced the world's first truly unbreakable shirt buttons. Our melamine buttons are all made in our USA factory. Our glow-in-the-dark buttons are unique. Many of our products are fire-proof and will not support combustion. As makers from the raw resins to the finished products, we are innovative and creative in our industry. We truly make a difference.

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11500 S. Eastern Ave., Suite 150  
Henderson, NV 89052  
(866) 676-3364  
sales@fdm4.com

Contact: Mike Cutsey, President  
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**Products and Services:** Gerber Technology offers a complete suite of computer-aided design and manufacturing systems for the apparel and sewn-goods industries. These include the industry-leading AccuMark® pattern design, grading, and marker-making software, Vstitcher™ 3D pattern draping software, automated nesting, and textile spreading systems, as well as single- and multi-ply GERBERcutters. Gerber also offers YuniquePLM™ product lifecycle management software, which helps retailers, brand owners, and manufacturers manage all of the details associated with their products from concept to consumer and enables them to communicate and collaborate more effectively with their global partners. Gerber Technology supports 25,000 customers, including more than 100 Fortune 500 companies, in 130 countries around the world.

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312 E. Jefferson Blvd.  
Los Angeles, CA 90011  
(323) 232-6700  
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Support@KeylinInc.com  
www.KeylinInc.com

**Products and Services:** Keylin, Inc. is a company organized to design, manufacture, and market fasteners for the aviation, construction, garment, leather, medical, and oceanic industries. This Los Angeles-based company serves as a distribution center that provides immediate delivery of goods to customers. Keylin offers a vast variety of hardware to the global market. The company specializes in custom-built, made-to-order product lines that satisfy the customers' needs. Keylin is proud to become the Mid- and Western Regional Distributor of the world's leading premium fashion zipper manufacturer, Riri Zippers of Switzerland. To date, Keylin has a stock collection of #4, #6, and #8 metal zippers available in 5-metal teeth colors and 7 tape colors. This provides a vast array of 105 different combinations of items to satisfy the customer's creative demand. To enhance Keylin's operation as Riri's Regional Distribution Center, Keylin has an on-site Riri machine from Switzerland to allow on-site custom jobs enabling zipper customization that closely matches the original factory specification. Keylin may also accept orders for production from Riri's Swiss plant that can be shipped anywhere in the world where customers may desire. The success of Keylin, Inc. as a leader in its line of trade is indicative of the effectiveness of the company's philosophy and goal.

### Philips-Boyne Corp.

135 Rome St.  
Farmingdale, NY 11735  
(631) 755-1230  
Fax: (631) 755-1259  
www.philipsboyne.com  
sales@philipsboyne.com

**Products and Services:** Philips-Boyne Corp. offers high-quality shirtings and fabric. The majority of the line

consists of long-staple Egyptian cotton that is woven and finished in Japan. Styles range from classic stripes, checks, and solids to novelties, Oxfords, dobblies, voiles, Swiss dots, seersuckers, gingham, flannels, and more. Exclusive broadcloth qualities: Ultimo®, Corona®, and Superba®. Knowledgeable customer-service team, immediate shipping, and highest-quality textiles. Philips-Boyne serves everyone from at-home sewers and custom shirt-makers to couture designers and branded corporations.

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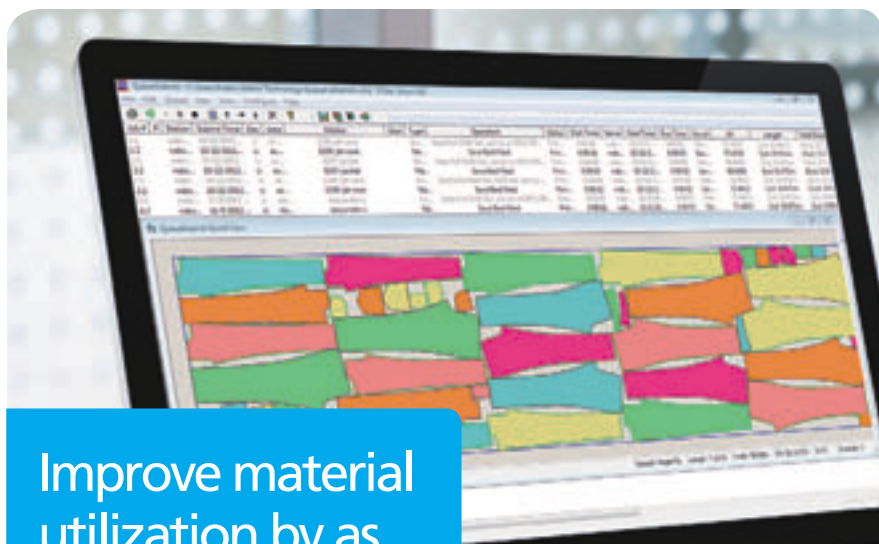
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### S & J USA Inc.

843 E. 31st St.  
Los Angeles, CA 90011  
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pers, and we have an in-house factory that allows us to complete orders quicker than our competitors. S & J USA, Inc. also specializes in snaps, tack buttons, eyelets, and elastics, among other trims. Our customers range from the U.S. to Asia, and we hope to expand even further in the future. We are known for great customer service and quality materials.

### Shol Textiles

234 Eucalyptus Drive  
El Segundo, CA 90245  
(310) 766-5074  
Fax: (213) 482-4858  
[www.sholtextiles.com](http://www.sholtextiles.com)  
Contact: Shane Rabineau or Oleg Zatsepin  
[shane@sholtextiles.com](mailto:shane@sholtextiles.com)  
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**Products and Services:** SHOL Textiles' premium soft and stable interlinings can go through aggressive washes and still give you the look and feel on the inside to make you look good on the outside. Services include full-service testing of fabrics with SHOL Textiles' premium fusibles for any apparel needs. We offer excellent quality, service, and price! We will visit you or send samples or receive your fabric to make fuse tests to recommend the proper fusible for your fabric.

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### Studio Bert Forma

511 S. Palm Ave., Suite 9  
Alhambra, CA 91803  
(213) 625-3500  
[info@sbfusa.com](mailto:info@sbfusa.com)  
**Products and Services:** Under the stewardship of Kevin and Heather Maldonado, Studio Bert Forma strives for "French style, Italian creativity, Spanish craftsmanship, and German efficiency." The Maldonados have scoured the fashion centers of the globe for the latest and best fabrics from the most reliable mills to service American manufacturers from Abercrombie to J Brand. They select mills that best cover the needs of the market—organizing, coding, and displaying their collections in their art-filled showroom. They receive pre-collections one to two months before Premiere Vision and Milano Unica to review with customers who start their sourcing early and to assist in inspiring the season. As it cruises steadily toward its 50th year in business, Studio Bert Forma, with showrooms in Los Angeles and New York, is happily profitable and expanding.

### Union Knopf

463 Seventh Ave., Suite 1304  
New York, N.Y. 10018  
Christopher Frost -VP of Sales & Marketing  
(516) 445-5516  
[chris@unionknopf.com](mailto:chris@unionknopf.com)  
**Products and Services:** Union Knopf is the innovative global partner providing fashionable and economic solutions for buttons, buckles, snaps and accessories for jeans, suits and jackets, shirts, and knitwear for the leading designers and international manufacturers in all segments of men's and women's fashion from elegant to sporty. Our proven fashion expertise and the local integration of design, production, and customer support allow multiple customer-specific solutions with high aesthetic and qualitative claims. We work with our international partners to assist our customers and are on the spot with our own offices in Germany, Poland, Shanghai, Hong Kong, India, and Turkey to accompany and support them in their global activities.

### Varun Textiles Inc.

117 W. Ninth St.  
Suite 520  
Los Angeles, CA 90015  
(213) 891-0772  
Fax: (213) 891-9521  
[www.varuntextiles.com](http://www.varuntextiles.com)  
[www.vaaritex.com](http://www.vaaritex.com)  
**Products and Services:** Rayon, cotton, silk, Tencel, and polyester—prints / solids. Varun has been an industry leader for prints on its trademark Rayon/Viscose and cotton fabrics since 1960. It is one of the few companies that also offers dye discharge method of printing. Varun's library has over 7,000 individual designs using Rotary and Flatbed printing machines. Since then it has introduced quality silk, polyester, and Tencel blends under black label Vaaritex. Varun Textiles has been responsible for supporting the growth of several fashion labels that have grown exponentially and left their mark in the industry having it as their main, if not sole, suppliers for their customized line. Varun offers a variety of printed, dyed, and PFD fabrics using high-quality yarn, dyestuff, machinery, and finishing processes. It is a regular supplier to several majors, ranging to small boutiques across the country. The company offers sourcing solutions for a variety of fabrics with flexible options, low minimums, and a quick turnaround time.

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