#### A CALIFORNIA APPAREL NEWS SPECIAL SECTION

# JAINUARY 2016 RESOURCE GUIDE

## TEXTILE TRENDS

Depth Perception In Bloom Open Weave Between the Lines In the Navy Plaid World Mad About Saffron Olive Twist

## TEXTILE NOTES

Global Merino Showcasing Wool Blends With Creora Eco-Soft

Prosperity Textile Shifts to Better Cotton

Schoeller Adds West Coast Sales Manager

## ProModal Modal Blends Tencel Neoprene Cashmere Blends Sueding Supima Cottor Merino Wool Silk Blends Rayon

## Capabilities that inspire











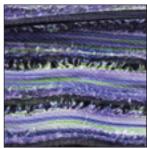
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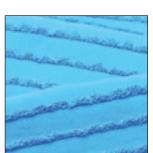
texollini.com

## **Depth Perception**

Textile designers get deep with fabrics with added texture-or prints that mimic the look of extra depth.



Oriental Digital Textile Printing Co. #0E-8942-2



Texollini #79V4D1

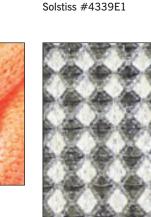
Artex America Inc. (with Creora) #2660-PR



Oriental Digital Textile Printing Co. #OE-8068WI-2



Solstiss #4339E1





Home Secrets #M1060 "Liquid Nickel"

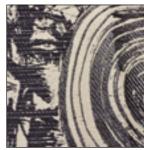


Twelve "Nizza'



Pine Crest Fabrics #FTH20771C1 "Painted Chevron"

Sea



Malhia Kent #T84300 "Lastre"







Triple Textile Inc. #FH-13-B



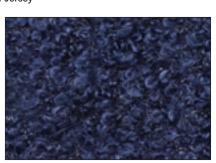
Tricots Liesse #916524



Cinergy Textiles Inc. #Flock-6039



Cinergy Textiles Inc. #SK-18650-Slub Bouclé Sweater Knit



Cinergy Textiles Inc. #Bouclé-SK-17773 Bouclé Sweater Knit

## **In Bloom**

Cinergy Textiles Inc. #Flock-6013

Fabric designers head to the garden for inspiration to find oversize floral prints, botanical laces and more-delicate allover patterns.



Cinergy Textiles Inc. #GZLRX-16902 Printed Gauze With Lurez



Cinergy Textiles Inc. #SPOP-MX6022MF Printed Stretch Poplin





Cinergy Textiles Inc. #SK-18925-Slub Bouclé Sweater Knit



Confetti Fabrics #K1756 "Joy



Solstiss #888171



Cinergy Textiles Inc. #RSJ-MX6323MF



Cinergy Textiles Inc. #JSYSL-17357

#### **TEXTILE TRENDS**

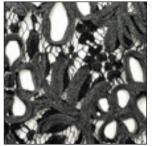




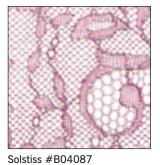
Asher Fabric Concepts/Shalom B LLC #CVS10 Cotton Lurex Home Secrets #M066 "Black Thermal

## **Open Weave**

Look for lace, crochet and other open-weave looks to add a delicate refinement or a touch of casual chic.

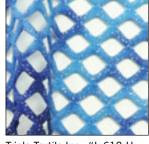


Alphalace Collection Studio #A1828



Solid Stone Fabrics #K-12147

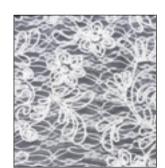
Made In The



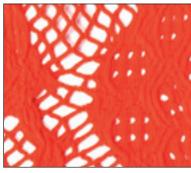
Triple Textile Inc. #L-612-H



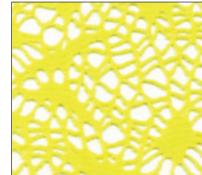
Solstiss #504358.475



Solid Stone Fabrics #K-11988-1



Tricots Liesse #54566

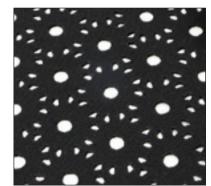


Cinergy Textiles Inc. #Crochet-17640 Mesh Crochet

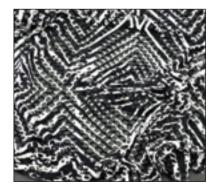
Tricots Liesse #916693



Cinergy Textiles Inc. #Crochet-17627 Printed Crochet



Solid Stone Fabrics "Punched Out"



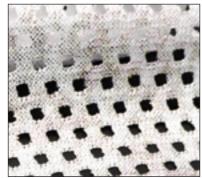
Triple Textile Inc. #L-612-K







Asher Fabric Concepts/Shalom B LLC #CMX24 Mesh Cotton Spandex



Solid Stone Fabrics #MC-A1295A





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#### **TEXTILE TRENDS**

## **Between the Lines**

Textile designers look between the lines for new takes on stripes, lined patterns and geometric designs.

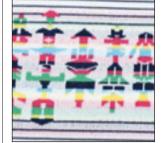




Eclat Textile Co. Ltd. #RT1505120



Texollini #790CSD2





Cinergy Textiles Inc. #CT1G2030/WT

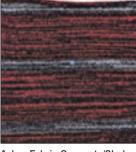


Asher Fabric Concepts/Shalom B LLC #CCS42-ST Cotton Stripe Sweater





Jiedian Textile Co. Ltd. (with Creora) #JD8122-1



Asher Fabric Concepts/Shalom B LLC #VPX44 Intermingle Plaited Sweater



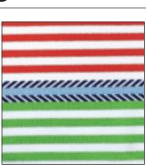
Tricots Liesse #916735



Texollini #75J2D2



Asher Fabric Concepts/Shalom B LLC #MCF20BK French Terry Stripe Loop Brushed



Tricots Liesse #54446



Cinergy Textiles Inc. #0313 0985-5400



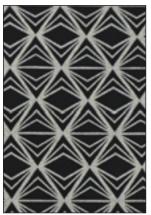
Asher Fabric Concepts/Shalom B LLC #CR607-RD Sheer Stripe Rib 2x1 Laundered



Eclat Textile Co. Ltd. #RT1509054



Texollini #3316SD2



Eclat Textile Co. Ltd. #RT1412118



Tricots Liesse #54650



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## In the Navy

Shades of navy and indigo wash over prints and knits as well as denim and denim-friendly patterns.





Texollini #3322D2



Confetti Fabrics #K1778 "Galli"



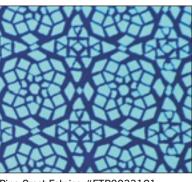




Cinergy Textile Inc. #JSY-RSJ-MX3569G



Denim North America #23677 "Goodman"







Cinergy Textile Inc. #SRK-15921-62



Hyosung Creora PowerFit "Cotna"





Denim North America #92577 "Gramercy"



Denim North America #95689 "Vaughan"



## **Prosperity Textile Shifts to Better Cotton**

Chinese denim mill **Prosperity Textile** will begin using **Better Cotton** for all its lightweight cotton denim fabrics beginning with the Spring/ Summer 2017 season.

The **Better Cotton Initiative** (BCI) is a nonprofit organization that seeks to bridge the cotton supply chain from farmer to retailers by providing global standards for sustainable cotton production.

"We believe sustainable cotton is what every denim mill should use, and we value the importance Better Cotton has for both farmers and the industry in general," said Leo Ku, president of Prosperity Textile, in a statement.

Prosperity Textile can produce up to 2 million yards per month of lightweight denim, including shirting and dress-weight fabrics. According to the company, there will be no change in the price with the shift to Better Cotton.

"Prosperity Textile's ambitious target is an example that we hope will inspire other textile mills to be a part of the initiative," said Paola Geremicca, BCI director of communications and fund-raising. "Their support, and the support of our members, helps us to establish a more sustainable cotton sector."

Andrew Olah, chief executive of **Olah Inc.**, which manages Prosperity's U.S. sales and produces the **Kingpins** denim trade show, said more retailers and brands are looking to source sustainable cotton. In addition to Olah Inc., **Levi Strauss & Co.**, **G-Star Raw, Marks & Spencer**, **Tommy Hilfiger, Adidas, H&M**, **IKEA, VF, Inditex** and **Nike** are members of BCI.

## Schoeller Adds West Coast Sales Manager

Swiss textile maker **Schoeller Textil** added a new member to its U.S. team with the addition of Fawn Knadler as West Coast sales manager.

Based in Seattle, Knadler was most recently merchandising manager for apparel and outerwear at **Mervin Manufacturing** and saw the Seattle snowboard company through its sale by **Quiksilver Inc.** to **Extreme Holdings Inc.** She has also served as director of sales for Seattle-based **Spacecraft** and project manager at **Utility Inc.**, where she worked with both established outdoor companies and emerging brands.

"I am very pleased that Fawn will be joining the Schoeller family and bring her many business skills and talents to her new position as West Coast sales manager," said Stephen Kerns, president of Schoeller USA. "I am confident she will make great contributions to our continued global growth."

Based in Newburyport, Mass., **Schoeller Textil USA** is a subsidiary of Sevelen, Switzerland-based **Schoeller Textil AG**, the 149-year-old textile manufacturer of technical fabrics and smart textile finishing technologies. For more information, visit www.schoeller-textiles.com. "More and more of our customers are seeking fabrics made with sustainable cotton, and Better Cotton is one excellent option," Olah said.

Founded in 1995, Prosperity Textile is a vertically integrated denim production facility with the capacity to produce 60 million yards annually. The company provides research and development, design, and manufacturing services to customers worldwide.

Located in Shaoguan, China, the company dyes, weaves and finishes its fabrics in weights ranging from 5 oz. to 15 oz. for menswear, womenswear and childrenswear. In addition to BCI cotton, Prosperity also produces fabric from other sustainable fibers including Tencel, hemp, recycled materials and organic cotton.

For more information, contact *stafford@ptextile.com.hk*.

## **Global Merino Showcasing Wool Blends With Creora Eco-Soft**

At the January 2016 edition of the **Outdoor Retailer** trade show in Salt Lake City, **Global Merino Inc.** is showing new fabrics made from blends of Merino wool and **Creora Eco-Soft**, a spandex engineered to maintain a soft hand and good drape when mixed with heat-sensitive fibers, including natural fibers such as cotton, wool and silk as well as cellulosics such as rayon, Modal and Tencel.

Global Merino's new developments include a Merino wool/polyester/Creora Eco-Soft blend for cyclists that offers warmth, comfort, fit and movement. Another fabric is Global Merino's Mini Terry, which provides warmth without weight as well as freedom of movement for activities such as running, skiing and hiking.

"We are using Creora Eco-Soft low-heat-set spandex to maintain the softness of the Merino wool in fabric while delivering stretch and recovery for enhanced comfort and fit," said Jose Fernandez, chief executive officer of Global Merino Inc.

Based in San Anselmo, Calif., Global Merino specializes in technical textiles using Merino wool in unique constructions. The company's developments have been recognized by **ISPO Textrends** for its base-layer and second-layer fabrications.

For more information, visit www.globalmerinodata.com or www.creora.com.

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## Plaid World

It's a plaid world as textile designers take on plaids, checks, ginghams and houndstooth. Look for new colors, added texture and clever twists on traditional patterns.



Cinergy Textiles Inc. #0313-0982-5400

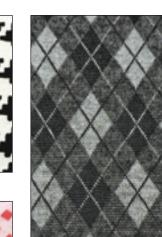
Texollini #75JD2

Solstiss #313N06

#RT1507042



Texollini #6358YD2



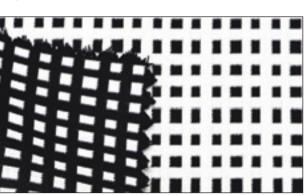
Cinergy Textiles Inc. #Pochk-7465 Poly Checkered Knit



Twelve "Vyronas"



Home Secrets #M1071 "Saffron"



Tytex (with Creora) #T2182



Texollini #6322D1



Asher Fabric Concepts/Shalom B LLC #SCJ40 Supima Cotton Slub



Texollini #6360YD2

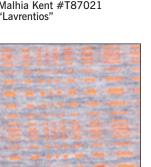


Cinergy Textiles Inc. #Linen-13599 Yarn-dye Plaid Linen





Malhia Kent #T87021



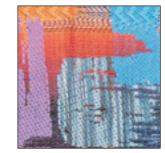


Oriental Digital Textile Printing Co. #OE-8945-1

Triple Textile Inc. #L-603-Q



Robert Kaufman Fabrics #ADZ-15882-140 "Screamin" Yellow



Malhia Kent #T87192 "Looping"

Oriental Digital Textile Printing Co. #OE-1112WI-2

## **Mad About** Saffron

Eclat Textile Co. Ltd. #RT1509056

All shades of yellow, from mellow saffron to sunny lemon and a few acid shades, brighten laces, novelty knits, prints and even winter-weight fabrics and bottom weights.



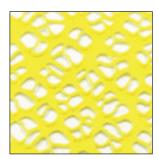
Triple Textile Inc. #FH-15-G



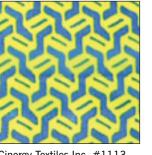
Triple Textile Inc. #N-217-C



Robert Kaufman Fabrics #ADZ-15881-140



Tricots Liesse #54225



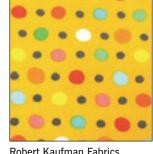
Cinergy Textiles Inc. #1113-1120-5400



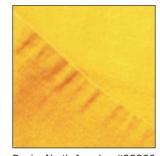
Confetti Fabrics #08845 "Yoda"



Tricots Liesse #916710



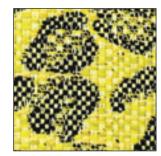
Robert Kaufman Fabrics #AAS-15397-134



Denim North America #92866 'Waverly



Cinergy Textiles Inc. #DTY-G13047-7921



Malhia Kent #T84535 "Lugus'

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## **Olive Twist**

Moody and sophisticated, olive shades can be an offbeat neutral shade for stripes. For laces, olive is an unusual twist for holiday, and in florals the color carries botanical prints across seasons.



Confetti Fabrics #K1643 "Lippo"



Robert Kaufman Fabrics #Antwerp Linen-SRKD-140



Home Secrets #M1071 "Vegit'al"

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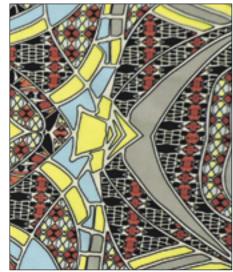
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Confetti Fabrics #K1774 "Trento"



Cinergy Textiles Inc. #Herbstripe-8953 Herringbone Stripe



Alphalace #A7809234/H

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Products and Services: California Label Products has a great line of domestic trims that are proudly Made in America. These products consist of woven labels, printed labels, care labels, size tabs, custom hangtags heat transfers and stickers. We also have a service bureau for care labels and price tickets with a 48-hour turn time. Best of all, we have an in-house Art Department, where our graphic arts team can always help you with brand identity and label solutions! Check our website for a full product list or call or email us.



#### 110 E. Ninth St. Los Angeles, CA 90079 (213) 630-3600 www.cmcdtla.com

Products and Services: Introducing ALT, the new Activewear & Lifestyle Tradeshow, launching March 14-16 at LA Fashion Market. ALT is LA's new show for contemporary active, swim, yoga, intimates and lifestyle collections. In addition, five seasons a year, buyers from around the globe flock to the CMC (California Market Center) for Los Angeles Fashion

Market, the West Coast's premier destination for thousands of apparel and lifestyle collections displayed in hundreds of the CMC's showrooms and temporary exhibitor showcases. Featured trade shows include ALT Activewear & Lifestyle Tradeshow, Select Contemporary Tradeshow Transit LA Shoe Show, and the LA Kids' Market. LA Fashion Market at the CMC now offers visiting retailers and brands more opportunities and resources than ever to exhibit in and shop from.

## DARA.

Dara Inc. 3216 S Broadway Los Angeles, CA 90007 www.daraincusa (213) 749-9770

Products and Services: Established in August of 1984, Dara Inc. is a credible distributor of the highest-quality trims, threads, notions, beauty and nail art materials, as well as arts and crafts products; it is known to the apparel, arts and crafts, and beauty Industries. With over 30 years of the highest quality of service. Dara Inc. has positioned itself as one of the industry's top leaders throughout Southern California and has received significant national and international recognition for its excellence. Our most valuable asset is the ease of doing business due to our huge array of products, making it a "onestop-shop" for all of our clientele's needs



**Design Knits** 1636 Staunton Ave. Los Angeles, CA 90021

(213) 742-1234 Fax: (213) 748-7110 www.designknit.com shalat@designknit.com Contact: Shala Tahassi

Products and Services: Design Knit, Inc. is a knit-to-order mill based in Los Angeles specializing in the development and production of high-quality, sheer to heavyweight knits for the designer and contem-porary markets. They will be featuring new innovations including, but not limited to: cashmere, cotton, linen, silk, wool, rayon and Modal blends. ProModal , Tencel , MircoTencel , Supima blends including our luxe collection. Denim-inspired knits. Cut-and-sew sweater knits. Fashion-forward activewear/athleisure collection



#### DG Expo Fabric & Trim Show (212) 804-8243

www.dgexpo.net

Products and Services:DG Expo Fabric & Trim Show is a two-day show featuring U.S. and Canadian companies with low minimums and many with in-stock programs. DG Expo focuses on the needs of designers, small manufacturers (producing apparel, accessories, home furnishings, and other sewn products), plus private-label retailers, fabric stores, and event/party planners. In addition to the two-day show, there is a three-day seminar program focused on business growth and profitability, plus textile classes. The New York show is Jan. 20–21, Miami is March 9–10 and Dallas is June 13–14. Visit our website for details and to register



#### **Emsig Manufacturing Corporation**

263 W. 38th St., 5th Floor New York, NY 10001 (800) 364-8003, Ext. 309 sales@emsig.com www.emsig.com

Products and Services: Our real leather buttons will be in stock for immediate delivery by Dec 15, 2015, from our Connecticut button factory. We constantly have been developing new and different effects made out of melamine resins, which is the strongest, most durable material in the button industry. This is not a petro chemical material, does not support combustion, and can take hundreds of washings

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#### WWW.MULTITEX.US

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## N.Y. Textile Resource Guide

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without loss of color finish or luster. The pearl-like buttons in shirt sizes shown in the ad can take a PSI (pounds per square inch) of 1,800 PSI. There are truly unbreakable. We have been supplying all branches of our military for over the past 73 years. Our plants in Asia operate on the same quality and people standards as we have here in America. All our plants are open for inspection.



## G&G Multitex Inc./Geotex

2445 S. Santa Fe Avenue Los Angeles, CA 90058 (323) 588-3100 Fax: (323) 588-1499 info@multitex.us www.multitex.us

**Products and Services:** G&G Multitex, Inc. is a leading supplier of high-quality knit fabrics to the Los Angeles apparel industry with over 25 years of experience. By knitting yarn into American-made fabrics and with the help of in-house printing capabilities, we have proven to be versatile and resourceful in our ability to supply our customers with the most unique and fashion forward fabrics. With access to our circular knitting mill, Santa Fe Knitting and Geotex, our Roll to Roll sublimation printing plant with digital printing capabilities, we are more than capable of developing and producing new and innovative fabrics. Our portfolio of fabrics consists of natural and synthetic blend knits, with or without spandex. We produce solid or printed constructions ranging from basic jerseys to double knits, jacquards, sweater knits as well as 3 ends French terry and fleece knits. We invite you to learn more about our company, its different divisions, and our many different products and services.



J.N. Zippers & Supplies Corp. 380 Swift Avenue—Unit #5 and 6 South San Francisco, CA 94080

Contact:Judy Elfving (480) 529-6331 judy@zprz.com

**Products and Services:** Founded in America in 1990, J.N. Zippers & Supplies Corporation serves the industry with a California-based corporate office and warehouse with China factory customization for garment, bag and accessory manufacturers worldwide. Quick sampling from our warehouse stock of high quality zippers, pulls, bag, and apparel hardware that are ITS, SGS, Oeko-Tex, ISO9001:2000 safety tested and standards compliant. Our staff is ready to assist you with choosing the best zipper configuration suited to your product. We offer private branding on pulls, hardware, and labels. Our warehouse also stocks elastics, tapes, cords, labels, and workroom supplies for spot delivery. Turn to the experts at J.N. Zippers & Supplies Corp., and the in-stock division of ZPRZ Company, to provide you with the best combination of quality, price and service.



Philips-Boyne Corp.

Farmingdale, NY 11735 (631) 755-1230 Fax: (631) 755-1259 www.philipsboyne.com sales@philipsboyne.com

Products and Services: Philips-Boyne Corp. offers high-quality shirtings and fabric. The majority of the line consists of long-staple Egyptian cotton that is woven and finished in Japan. Styles range from classic stripes, checks, and solids to novelties, Oxfords, dobbies, voiles, Swiss dots, seersuckers, ginghams, flannels, and more. Exclusive broadcloth qualities: Ultimo, Corona, and Superba. Knowledgeable customer-service team, immediate shipping, and highest-quality textiles. Philips-Boyne serves everyone from at-home sewers and custom shirt-makers to couture designers and branded corporations.



### **Progressive Label**

2545 Yates Ave. Commerce, CA 90040 (323) 415-9770 Fax: (323) 415-9771 Info@progressivelabel.com www.progressivelabel.com Products and Services: Progressiv

**Products and Services:** Progressive Label is dedicated to helping companies develop and showcase their brand identity. From logo labels and hangtags to care/content labels and price tickets, we will develop, produce, and distribute your trim items worldwide. We specialize in producing custom products that will meet your design and

merchandising needs. Our mission is to deliver high-quality products at competitive prices, wherever they are needed for production. We understand the rush nature of this industry and strive to meet the tight deadlines facing our customers. Another important part of our business is FLASHTRAK, our online ordering system for price tickets. It 's a great tool for placing and tracking price ticket orders and will soon be expanded to include custom products and care labels.



#### Sourcing at MAGIC

www.magiconline.com **Products and Services:** With Sourcing at MAGIC opening on Feb. 15 in Las Vegas and other shows opening on Feb. 16, MAGIC is the global pillar of fashion trade shows. Twice annually, 60,000+ industry insiders meet in Las Vegas to shop 11 can't-miss markets, each tailored to a unique look or trend. Our comprehensive marketplace covers the top men's, women's, juniors' and children's apparel, footwear, accessories, and resources. With 85 years of experience and attendance from over 120 countries, MAGIC moves fashion forward globally. From the fabric to the finished product, the hottest brands to the top designers, and the tastemakers to the power buyers, if it's fashion, you'll find it at MAGIC.



#### Texollini

2575 El Presidio St. Long Beach, CA 90810 (310) 537-3400 www.texollini.com Products and Services: W

**Products and Services:** We at Texollini use state-of-the-art technology to supply the fashion and garment industries with innovative and trend-driven fabrics. Speed-to-market, trend insights, and quality control have been the cornerstones of our Los Angeles-based facility for over 25 years. Our in-house vertical capabilities include knitting, dyeing, finishing, and printing, and our development and design teams are unparalleled. Contact us to find out how our quality-driven products will enhance your brand.

texprocess

#### **Texprocess Americas**

#### http://texprocess.messefrankfurt.com

**Products and Services:** The third edition of Texprocess Americas, formerly SPESA EXPO, is the largest North American trade show displaying equipment and technology for the development, sourcing, and production of sewn products. Texprocess Americas provides a platform for leading international manufacturers to present their latest machines, plant, processing, IT systems and services for developing textiles and other flexible materials. The event will be held May 3–5, 2016, at the Georgia World Congress Center in Atlanta, Georgia. Once again Texprocess Americas will be colocated with Techtextil North America, making this the largest and best technical textile, nonwoven, machinery, sewn products and equipment trade show in the Americas!



#### **Zohar Industries**

4851 S. Alameda St. Los Angeles, CA 90058 (323) 544-4444 Fax: (323) 544-4000 info@zoharindustries.com www.zoharzippers.com

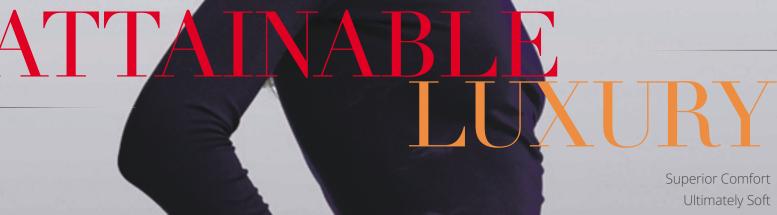
**Products and Services:** Zohar Industries is a YKK authorized distributor specializing in all types of novelty zippers with fast delivery and excellent customer service. We have been in business over 25 years and we are proud in our outstanding and friendly service combined with excellent products and fast delivery. We deliver zippers all over the world, including but not limited to China, Vietnam , EU countries, North Africa, Central America and more. We are a perfect match to a company with contractors in various locations around the globe who needs a superior quality control with their trim. We also offer recycled hangers and flat plastic bags. Please visit our website to view the catalog.

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