



The recent Fashion Careers International runway show had an international flavor. About half of the designers featured on the runway hailed from outside the United States, including Okwechime Onyebuchi, who splits her time between Los Angeles and Nigeria. For more from the show, see page 8.



QUARTERLY ECONOMIC REVIEW

Despite a Strong Economy, Retailers Are Being Hit Hard and Trying to Adjust

By Deborah Belgum Senior Editor

Even though the U.S. economy is predicted to be on sound footing this year, the stack of retailers closing their stores due to bankruptcies or slipping sales keeps piling up at an alarming rate.

Big department stores such as **Macy's** and **JCPenney** are whittling down their retail locations as consumers alter their shopping habits to e-commerce.

Economically troubled California contemporary brands and retailers such as **BCBG Max Azria**, which filed for bankruptcy protection in February, and **Bebe**, which announced it is closing all its stores and laying off 700 people in California, are transitioning to smaller footprints or to online retail.

TECHNOLOGY Fashion's Robotic Future

By Andrew Asch Retail Editor

Many futurists predict a giant shakeup in the jobs market in the near future as bus drivers, construction workers, paralegals and pharmaceutical workers are forecast to be pushed out of their gigs by job candidates who don't have a heartbeat. They will be replaced by robots and artificial intelligence.

But apparel manufacturing might prove itself to be an exception to this robot future.

While a handful of entrepreneurs and inventors plan to build apparel factories run by robots and computers, they forecast that their projects will bring apparel manufacturing jobs back to America.

Brett Stern, an industrial designer in Portland, Ore., has been looking for investment for his **Formafit Process** machine. When he pitches this machine, which can make a garment in 45 seconds without human hands, he typically gets the same reaction.

"Usually the first response is, 'Oh, you'll put people out of work,'" Stern said. "But [many] of those traditional American cut-and-sew apparel manufacturing jobs were lost decades ago. The net effect of any automation in apparel manufacturing will actually bring high-tech technical jobs to the United States."

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NEWS

Automation Continued from page 1

Stern does not forecast that automated sewing factories will make human sewers and cutters obsolete. Rather, American factories might create new jobs for them.

Stern is one of a small group of inventors and entrepreneurs planning to build apparelmanufacturing plants that are equipped with robotics and computers. They are different from typical apparel manufacturing facilities, which work from a model that has not changed much in a century and feature scores of workers who run sewing-machine stations.

The robot entrepreneurs contend that they are the first businesspeople working in a very early stage of a new era of apparel manufacturing. No one form of manufacturing dominates the field. But if their plans succeed, they promise the same results: a manufacturing process that will save money and time in logistics and revive an industry in the United

States. The entrepreneurs interviewed for this article are seeking funding or have recently marked company launches. These entrepreneurs outlined their plans for California Apparel News.

For entrepreneurs Mark Robinson, Tom Keefer and Scott Wilson, the next era in apparel manufacturing will start in Southern California. Their venture, Susarel Inc., intends to build a fully integrated vertical factory with an automated sewing component in Orange County. Robinson, the chief executive officer and president, said that the project is in its last round of financing. A soft launch is forecast by the end of this year.

Their plant could have the capacity to complete orders in 30 to 45 days, Robinson said. It can make T-shirts, yoga pants, leggings,

Letter of Credit

(MT700/MT710) are often

both Buyer and Seller.

boardshorts and hoodies for brands. Eventually it could make customized clothes for individual consumers. With a staff of high-tech workers and smart machines, it will basically serve as a place for the industrial tasks of cutting, sewing and dyeing.

Facility functions will include fabric making with high-speed, yarn-spinning machines; sewing with modified Merrow ActiveSeam industrial sewing machines; direct-to-fabric high-speed digital printers; and Susarel's proprietary Kinetic Colorization and dye

garment, Robinson said. Kinetic Colorization does not use chemicals found in many other apparel-manufacturing techniques, and it is more eco-friendly, he contends.

In its first year of production, Susarel's 35,000-square-foot facility will employ more than 25 people. It will cost more to build an apparel factory with robotics and computers, but Keefer forecast that manufacturers will make their investment back quickly.

"The cost of the factory build-out will be higher in order to incorporate these technolo-



FASHION ROBOT: A prototype of the Susarel factory, left. A picture of a Softwear Automation sewbot, right.

sublimation, which make for a deeper, longerlasting colorization in fabric, Robinson said.

Susarel's machines have the ability to make reversible garments with double-sided printing. The machines can print on cotton, ny-

lon, silk and cashmere. People and machines working in the factory also will package garments to be warehoused in other facilities. Susarel's project will focus on energy effi-

ciency and being eco-friendly. A solar turbine system will be placed on the roof. During peak hours, the facility will provide 35 percent of its own energy. Keefer, the chief marketing officer, said that the long-term goal is to be as energy independent as possible. The project's Kinetic Colorization system will use a glass of water to dye a T-shirt instead of the 400 or so gallons of water typically used to dye the same

gies. The resulting efficiencies will makes us cost-competitive with offshore manufactur-ers who handle the lowest-cost labor pool," Keefer said.

Businesses do not have to contend with trade tariffs when apparel is made domestically, logistics are cut dramatically and speed-tomarket is increased. "When the robotics come on-line, it will be a game changer with all other strategic components," Robinson said.

Soon, Stern forecasted, apparel manufacturers-as well as medical technicians, emergency responders and others-will use his car-sized Formafit Process machine to make clothes. The machine heat-molds off-the-shelf synthetic fabrics such as nylon, polyester, spandex and polypropylene into three-dimensional shapes. Simultaneously, the machine cuts fabric from a bolt of fabric in the machine and ultrasonically welds the materials together.

Instead of using a sewer to manipulate fabric so it can be sewn and embroidered, the Formafit Process moves fabric through different stages where it can be formed into loosefitting or form-fitting clothes. Stern pitched the machine for athletic wear, work clothing and uniforms.

A cycle time is 45 seconds without human interaction. The Formafit Process can be placed in hospitals to make disposable medical scrubs. Retailers could scan a shopper's body to get fit specifications and then use the Formafit Process to put together a custom-fit garment in a short time.

Stern forecast that the machine will need people to feed fabric into it and operate it. The machine might look different, but it does not represent a break from apparel manufacturing of the past. "In theory, a sewing machine is a robot that automates human motions. What I am talking about is the next-generation machine to make clothing," he said.

Robots in sewing factories won't look like science fiction, said Palaniswamy "Raj" Rajan, chief executive officer and chairman of Softwear Automation Inc., an Atlanta company that copyrighted the word "sewbot," or a robot that sews.

Much like an automobile factory, apparel workers will handle machines that make an end garment, in this case, clothing.

As for the sewbots, their robotic arms will pick the garment, sew the garment and pass it onto a finishing machine. "What it will be able to do is take a row of fabric and out comes a finished product," Rajan said. "There is no human touch in the middle.'

His company sold its first sewbot in late 2015. Softwear Automation makes sewbots for manufacturers. It does not make clothes. Founded by academics from the Georgia Institute of Technol-

ogy, Softwear Automation received a research grant from the Department of Defense's Defense Advanced Research Projects Agency (DARPA) to research robots to make clothing. Much of the research-and-development funds for robotics and apparel manufacturing come from government grants.

Rajan declined to state sales for his company. He did say that 2017 sales are forecast to be four times greater than 2016 sales. So far, the company has sold exclusively to American manufacturers. "The best place to make a product is where all of the raw materials and resources are," Rajan said. "You will see a sizable amount of industry moving back to the U.S.

While U.S. manufacturing has declined precipitously in the past four decades, Rick Helfenbein, president and CEO of the Washington, D.C.-based trade group American Apparel & Footwear Association, said there are opportunities to revive the sector. "It is not too late for apparel manufacturing to return to the U.S. as long as we can find a way to do it that makes business sense. Automation may be one of the ways to answer this problem," Helfenbein said.

"With advances in automation, there is definitely the opportunity to increase manufacturing in the United States. In fact, U.S. production has increased by more than 50 percent during the past six years. That said, there are a few important factors to consider. First, automation will be much easier to achieve with footwear. Due to the way fabrics stretch, it is much more difficult to automate the process for apparel. Second, these factories will look very different to the ones of yesteryear and will require employees to have different skillsets than those that make apparel and footwear today."

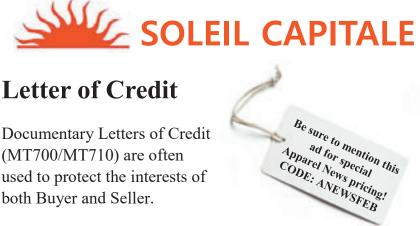
Emerald Expo Files for IPO

Emerald Expositions Events Inc. filed for an initial public offering recently. The San Juan Capistrano, Calif.-headquartered company is seeking to raise from \$295 million to \$310 million, according to media reports. If the IPO is successful, the company will be listed under the New York Stock Exchange under the ticker EEX. Bank of America, Merrill Lynch, Barclays and the Goldman Sachs Group are leading the sales of the IPO.

Emerald currently produces more than 50 trade shows, including prominent events with an apparel focus such as Surf Expo, Imprinted Sportswear Show, Outdoor Retailer and Swim Collective. In a prospectus filed with the Securities and Exchange Commission, the company stated that its top reasons for filing an IPO include reducing its debt, increasing its capitalization and financial flexibility. The prospectus also noted that the company's debt is coming due.

Its term-loan facility and revolving-credit facility are scheduled to mature in June 2020 and 2018, respectively. At the end of December 2016, Emerald's debt included \$713.3 million under the term-loan facility and \$99.4 million in the revolving-credit facility.

Emerald had \$323.7 million in revenue in the year that ended Dec. 31, 2016. During that year, it earned \$71 million in its sports division, which includes Surf Expo, ISS and Outdoor Retailer. Revenue grew 14 percent from 2014 to 2016, Emerald's prospectus said. The document also stated that the company will focus on growth by increasing attendance at existing shows, launching new shows, acquiring trade shows and "managing price growth," or instituting price increases.—Andrew Asch



January Spotlight Transactions

Issuing Bank:
Seller's Bank:
Instrument:

Transaction: Cost to client:

Amount:

1 Year Standby Letter of Credit 1,000,000 USD Garments from China to South Korea 2.5%

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Bank of China, China

Soleil Chartered Bank Issuing Bank: Seller's Bank: Trust Bank, Bangladesh Instrument: 90 Day DLC 256,000 USD Amount: Transaction: T-Shirts from Bangladesh to USA Cost to client: 1.35%

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Centric's LA Event Puts Focus on Implementation, Integration

By Alison A. Nieder Executive Editor

Two seasoned apparel executives-one with Kate Spade and the other with New Zealand active wool apparel brand Icebreaker-gave their insight into implementing and using Centric Software's product lifecycle management solutions at an event hosted by the Campbell, Calif.-based software company.

The April 6 event was held at the Omni Hotel in downtown Los Angeles. Centric Regional Sales Director Brian Kastner offered an overview of the 20-year-old software company, which took a product originally developed for the aviation and aerospace industries and customized it for the retail, fashion, footwear, luxury and consumer-goods industries.

The idea was to make a PLM solution that was "user-centric and product-centric," Kastner said. Manufacturing and delivering consumer goods is a fast-moving business that involves many SKUs and multiple seasons, Kastner noted, unlike aviation, where color changes are infrequent and people rarely change the buttons.

"When you guys need to do a change, we're talking hours, minutes, a day," Kastner said.

Further, the system needed to adapt to changes in the business.

"You may be doing apparel today, but vou may need to add footwear." Kastner said. "It's a user-configured system."

Centric PLM is a modular system that is frequently updated to keep up with customer needs and changes in the business.

"Just like your product changes, our product changes," Kastner said, adding that Centric typically releases two updates each year.

The next step for PLM involves mobile tools and applications. Kastner said.

"Now you walk into [a factory] with an iPad," he said. "We're taking you from being tethered to a desktop to being able to walk the floor with tools."

Implementing a long-overdue upgrade at Icebreaker

Sheila Moore, with Cooper Mountain Consulting LLC, is a former product manager at Icebreaker who helped shepherd the Auckland, New Zealand-based active-apparel company through a long-overdue upgrade of Centric's PLM system and the implementation of a new merchandising module. Icebreaker produces underwear, base layers, mid layers, socks and accessories made from a washable Merino wool/Tencel blend. The company produces 2,100 styles per year sold in two annual seasons. A global design team of about 20 people is split between

Auckland and Portland, Ore. Icebreaker had been using Centric PLM since 2012. Moore said the company initially considered four different PLM providers.

"Centric met our requirements out of the box," she said. "We weren't interested in customization because that would increase the cost. Users could give feedback and it would be taken into consideration. And they were able to deliver a system rapidly at a competitive price."

But five years later, the company was overdue for a system upgrade, Moore said. According to Kastner, the standard upgrade migration schedule is 18 months.

"The way PLM was used had become inconsistent," Moore said. "Everyone had gone rogue. They weren't following processes to be efficient."

Moore said the company knew upgrading would improve inventory visibility for physical goods and raw materials, but "stakeholder engagement was the biggest challenge," she said. "They don't have extra time to work on the PLM project."

"Hard benefits" of upgrading the system —such as profitability—were easy to measure, but "soft benefits" such as improved efficiency were more difficult to quantify.

Moore said she set goals for the implementation such as scope, timeline and key milestones, risks, constraints,

dependencies and assumptions, learning from past projects, measuring success, process development, resources, communications, testing, and training.

Because the company had already been through an implementation in 2012, it was able to look at what worked and employ that for the 2014 upgrade. For example, in the original implementation the training was done well before people began using the system. Moore said "just-in-time training," held shortly before users began using the software, proved to be more effective.

Icebreaker's cross-continental setup also created a challenge for scheduling meetings between Auckland and Portland staff. "We had to be strategic about scheduling meetings if we

wanted the whole team," Moore said. Moore said training was done in a classroom-style setting

and, on average, took about a day. "The system is pretty intuitive," she said.

For the merchandising module, Centric interface mimics the look of Excel, which is what the company had been using.

"We walk into many accounts that have Excel," Kastner said. '[Centric] has a lot of the same functionality of Excel. It's been designed to be intuitive."

In the end, Icebreaker's upgrade was done on time with the integration of the merchandising module concluded a few months later. There are now 90 users on the system.

"We had 100 percent adoption of the new system for the Fall/ Winter 2018 production creative process," Moore said, adding that incremental profit growth was expected in fiscal year 2019.

Moore said there were some improvements in the hard-tomeasure soft benefits as well, including increased productivity and a happier production team.

"The change in optimism in the office has gone way up," she said. "They're not as frustrated."

Using Centric with Adobe at Kate Spade

Kevin Sheffield, manager of design technologies, Kate Spade & Co., discussed his experience training designers schooled in using Adobe programs such as Illustrator but now need to use Centric PLM.

Sheffield worked as a designer before making the transition to design technology. He spent 17 years with Liz Claiborne, which later acquired the Kate Spade label and changed the company name to Kate Spade & Co.

Adobe Illustrator has been the "tool of choice for fashion" for nearly 15 years, Sheffield said. The program is used for design, merchandising and marketing. When it came to implementing Centric PLM, Sheffield said there were a number of requirements from the design team. They wanted to stay working in Adobe Illustrator. They wanted to continue to access their library of resources in Illustrator and they wanted to be able to create multiple art boards in a single document.

Sheffield said when looking for a PLM system he created a list of 100 "designer functionality features" before narrowing down the options to four different companies.

"Centric was close to meeting all 100 metrics," he said. "They gave us a panel that was identical to Illustrator. It has the ability to support multiple art boards. We can define and manage the color library, and they utilize our established libraries. We can address all our image complexities."

Centric created an Adobe plug-in for Kate Spade that included several features that made implementation easy for the design team. For example, the Centric plug-in allowed users to carry over naming conventions from Illustrator so swatch names were retained.

"Anything I can get within Illustrator I can send over to the Centric plug-in," Sheffield said. The design team could continue to use programs such as iDraw, TexWev or Adobe Capture.

"I'm not held back by any limitation and I'm able to plug that into PLM in some shape or form," he said. "The Adobe files become part of the PLM package. We can put some basic workflow in so you can lock it down. Now that it's in the system, it's much more seamless."

<u>May 7</u>

Fame

Moda

Accessorie Circuit

Pooltradeshow

Javits Center

New York Through May 9

net/calendar.

Intermezzo Collections

AccessoriesTheShow

There's more on ApparelNews.

For calendar details and contact

information, visit ApparelNews.

Long-Term Licensing Agreement Signed With Calvin Klein

Delta Galil Industries Ltd.—the Israeli company that recently purchased the Los Angeles contemporary brands 7 For All Mankind, Splendid and Ella Moss-announced that its Delta Galil USA subsidiary has signed a long-term licensing agreement with Calvin Klein Inc. to develop, manufacture, produce and distribute boys' and girls' underwear, sleepwear and socks.

The five-year agreement, which begins Jan. 1, 2018, gives Delta Galil the exclusive wholesale right to market the Calvin Klein master brand for boys' and girls' underwear, sleepwear and socks through the department- and specialty-store arena in the U.S. and Canada.

"Calvin Klein has represented one of the most iconic brands for nearly 50 years, and it is a true honor to partner with them, particularly in their renowned underwear and intimate apparel categories," said Isaac Dabah, chief executive of Delta Galil. "This represents an important step for Delta Galil in our ongoing strategy of enhancing our branded portfolio and broadening our presence in the premium sector.'

The Calvin Klein brand is owned by the **PVH Corp.**

In recent years, Delta Galil has been snapping up U.S. brands that have a strong California presence. Almost two years ago, the Israeli company acquired P.J. Salvage, a high-end contemporary nightwear, loungewear and underwear company based in Irvine, Calif., for \$37 million.

Last year, it bought 7 For All Mankind, Splendid and Ella Moss from VF Corp. for \$120 million. The acquisition was expected to add at least \$300 million a year to Delta Galil's revenues.

Delta Galil, founded in 1975, develops seamless apparel, including bras, shapewear, socks, intimate apparel for women, underwear for men, activewear, sleepwear

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and leisurewear.-Deborah Belgum

April 23 **Fashion Market Northern** California San Mateo Event Center San Mateo, Calif.

Through April 25 April 26 DG Expo Fabric & Trim Show Crowne Plaza Dallas Market Center Dallas

Through April 27 April 27 The Professional Club's **Networking Event** Pez Cantina

Los Angeles Scholarship Awards Luncheon, presented by the California

Submissions to the calendar should be faxed to the Calendar Editor at (213) 623-5707. Please include the event's name, date, time, location, admission price and contact information. The deadline for calendar submissions its the Tuesday prior to Friday publication. Inclusion in the calendar is subject to available space and the judgment of the editorial staff.

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Calendar

Fashion Foundation and the

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California Market Center

Angeles

Los Angeles

April 30

Stewart Hotel

New York Through May 3

Beverly Hilton

Beverly Hills

IFJAG

May 6

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TALKING TECH: Centric Software Regional

Sales Director Brian Kastner; Sheila Moore,

vin Sheffield, manager of design

former product manager for Icebreaker:

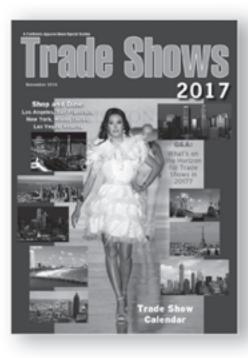
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Quarterly Economic Review Continued from page 1

Pennsylvania, announced it would be closing 400 of its 1,100 stores around the country as it tries to cope with a nearly \$1 billion debt load.

Economists said the retail industry is going through a metamorphic process that will continue to play out as shifts occur in consumer spending habits, demographic changes and social media.

"This is an evolving industry, and it is going to continue to evolve as retailers modify their business strategy, closing and relocating stores, and acquiring Internet-based companies," said Jack Kleinhenz, chief economist for the National Retail Federation. "All these things are adjusting to meet consumer demand. Before, the retailer was directing what customers wanted, and now we are seeing that the customers are directing what they want."

It's not that people aren't spending money, but they are allocating it differently. Kleinhenz notes that at the end of 2016, there were 245,000 more people employed

in the foo beverage tries than end of In contra partment gave up 2 iobs, and ing store 150,000 tions dur same tin riod. Retailers

have also been hit with merchandise that is selling for lower prices and ever-shrinking margins. "The problem with retail today is that overhead costs keep rising and the minimum wage keeps rising and profit margins keep falling. That is why you are see-ing more and more retailers in trouble," said

Britt Beemer, a retail expert who surveys thousand of shoppers every week for his America's Research Group. "Ten years ago, if you had 25 percent of the stores in a chain not making money, you could make it. Five years ago that fell to 15 percent and today it is less than 10 percent. Also, it now takes bigger and bigger discounts to get the same number of customers to walk into the front door."

In the old world of retailing, major shopping-center operators sometimes pressured retailers to sign up for more space than they needed. "In the last 10 years, shoppingcenter operators have become very heavyhanded saying, 'If you want to be in this premium mall, you have to also be over here in one of our second-tier shopping centers, Beemer said. "The question now is, how much more can you demand from a retailer without putting them out of business?"

With shoppers going to their computers to shop online and baby boomers buying less, retailers have had to change. With that in mind, Macy's is shutting down 68 stores this year and another 32 scheduled for down the line. That represents 15 percent of Macy's store stock. JCPenney is on track to eliminate 138 stores from its portfolio.

Despite several Los Angeles retail chains downsizing or going under, there are still some strong retail spots in areas such as West Los Angeles, where asking lease rates are around \$11.66 per square foot compared to the average \$2.63 a square foot in Los Angeles, according to commercial real estate company CBRE. The higher rent averages have been driven by a number of pricy properties on Beverly Drive, where store rents hover between \$18 and \$21 a square foot.

Despite the dire headlines, CBRE said retail vacancy rates during the first quarter of 2017 in the greater Los Angeles area dipped to 4.8 percent from a previous 4.9

percent vacancy rate.

Economic winds

While the retail industry is struggling, the U.S. economy is on track to deliver moderate growth this year. The gross domestic product is expected to inch up about 2 percent in 2017 compared to 1.6 percent last year, which was the lowest since 2011. "We are looking at more of the same of what we have seen in the last couple of years," said Robert Kleinhenz, economist and executive director of research at Beacon Economics in Los Angeles as well as the brother of NRF economist Jack Kleinhenz. "The overall trajectory of the economy, the labor market and wages will continue to increase through 2017."

Consumer spending, which accounts for two-thirds of the country's economic activity, continues to move forward, rising 3.8 percent last year.

But with unemployment at all-time

Feb. 2017 36,300 5,000	Feb. 2016 38,800 5,700
5,000	,
,	5.700
27,100	26,700
,	48,800
,	7,600
41,000	40,300
[46,900 7,000 41,000 Development De

lows, it will be more difficult to add robustly to the job market-as seen in March. when only 98,000 jobs were added to payrolls. That is fewer than half the monthly numbers for January and February, the Labor

Department reported.

Nationwide, the unemployment rate stands at 4.5 percent, which is the lowest it's been since 2007, when the unemployment rate dipped to 4.4 percent.

California's unemployment rate has dropped to 5 percent while Los Angeles County's unemployment rate is even lower at 4.8 percent.

With a new president, many things were promised that haven't come about vet. The Affordable Care Act has not been changed. which means that a promised tax cut for corporations and individuals is stalled. No tax cuts mean several government projects will be put on hold.

"The administration was hoping to pay for infrastructure projects with tax credits, but if the tax reform doesn't come about and if the budget hawks want to keep the deficit from getting worse, I can't imagine they are going to have much success in rebuilding and expanding the nation's infrastructure, Robert Kleinhenz said.

Another question that looms is Trump's changing views of the trade scene, which have left people guessing about whether he will impose a border adjustment tax and reconfigure several free-trade agreements.

Because of that, World Trade Organization economists are forecasting a 2.4 percent growth in trade this year but added it could vary between 1.8 percent and 3.6 percent due to "deep uncertainty about nearterm economic and policy developments.

Trade is still a major economic engine in the Los Angeles area, home to the largest port complex in the country. During the first quarter of 2017, cargo-container volumes at the Port of Los Angeles were up 10 percent compared to the same period last year. In 2016, cargo-container volume was up 8.5 percent over the previous year.

Next door at the Port of Long Beach, the transportation hub had a modest boost in cargo during the first quarter of the year, with overall throughput increasing 1.5 percent compared to the same period last year.

Both ports are expecting to see a solid year of growth despite concerns about import taxes and a stronger emphasis on domestic manufacturing.

Agenda Announces Consumer Day

After 14 years of producing trade-only shows, Agenda will add a consumer day to its July 15 show at the Long Beach Convention Center in Long Beach, Calif.

Aaron Levant, founder of Agenda, recently announced the addition of the consumer day. At the event, the trade-show floor of the Long Beach Convention Center will transform itself from a forum of booths to an estimated 500 pop-up shops of prominent and emerging surf, skate and lifestyle brands. Agenda forecasts that 10,000 people will buy tickets to go to the show's consumer day. They will have the opportunity to purchase upcoming wares from the consumer-day

vendors as well as take in meet-and-greets from athletes and designers.

The consumer day also will feature musical performances, art installations, panel discussions and a food section featuring food trucks and appearances by restaurants. "This is an entirely new platform disrupting all conventional trade-event formats," Levant said. "I believe as an industry we spend too much time talking to ourselves when the line is now blurred between brands, consumers, retailers and media companies. Now is the time to break the established mold of the past. We're tearing down the walls around the industry and letting the fans come pouring in."

In the past, consumer days have been an often-discussed option to create an additional revenue stream for trade shows. But few have actually produced a consumer day. In November, Levant experimented mixing a trade show and a comic-convention format with the inaugural ComplexCon, which also took place at the Long Beach Convention Center.

Levant worked with comic-convention producer Reed Pop and media platform Complex to produce the event. Reed Pop's parent company, Reed Exhibitions, owns Agenda. An estimated 25,000 people purchased \$45 ComplexCon tickets to view installations from art star Takashi Murakami, dance at hip-hop shows, and purchase T-shirts, caps and jackets from brands such as Champion Athletics, Surf Is Dead and Alpha Industries. Retailers Pacific Sunwear and Urban Outfitters also produced shops at ComplexCon.

Agenda has been looking to heighten its profile. After its January show, Levant announced that Agenda would develop a marketing division that would produce events and pop-up shops. At the January show, prominent streetwear and action-sports brands Obey, RVCA, Vans and DC Shoes produced booths at the biannual Agenda. Agenda also produces biannual shows in New York and Las Vegas.-Andrew Asch

Gap Outlines Five-Year Goal for Sustainable Fibers Use

By the year 2021, Gap Inc. wants its Gap brand to be getting all its cotton from more sustainable sources.

For its Athleta activewear brand, it wants the label to source 80 percent of its technical fabrics from sustainable fibers.

"We believe in actively protecting the planet we all share," said Wendi Goldman, Gap's chief product officer, who serves on the Gap Foundation Board of Trustees and Gap Inc.'s Sus-

tainability Board. "With our new sustainable cotton goal, we have the opportunity to make a big impact on the global cotton community and bring to light what's so incredibly



For Spring 2017, the Gap brand sourced 3.8 million pounds of Better Cotton. Gap also plans to use other sustainable cotton such as organic, recycled and American-grown.

important to the future of Over the past two years, Athleta has been working to ingarment manufacturing, what matters to us as a brand and what matters to our customers.

To achieve its goal, the San Francisco-based Gap will continue to partner with the Better Cotton Initiative, which works with farmers around the world to improve cotton production for the people who cultivate it, the environment and the cotton sector's future. Cotton is a

water-intensive crop.

crease its use of sustainable materials by converting materials to recycled synthetics and organic cotton. They are then made into fabrics for many of Athleta's signature styles. In 2016, 7 million plastic water bottles were diverted

from landfills because of Athleta's use of recycled polyester. The brand hopes to meet its 2020 goal by partnering with

fiber and manufacturing suppliers on innovative solutions. It also plans to use more efficient fabric dyeing and finishing techniques to save water as well as reduce waste at the brand's stores and headquarters.

Gap Inc., which is a \$15.5 billion enterprise, has also committed to reducing its environmental footprint across its supply chain.

By the end of 2020, Gap has committed to a 50 percent reduction in greenhouse-gas emissions in its owned and operated facilities worldwide from a 2015 baseline and to divert 80 percent of its waste in the United States.

–Deborah Belgum



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Spring/ Summer '18 Material Insights by Trendstop

Global fashion forecasting agency Trendstop gave us its expert lowdown into the key materials trends and fabric applications impacting the Spring/Summer 2018 season. First spotted in Trendstop's SS18 Materials Forecast, these essential looks are now emerging at the leading fabric trade show Première Vision, Paris. From sun-faded jerseys and sheer stripes to lush, lacy foliage, SS18 is all about bringing a lightness of touch to all types of fabrications.

Looking for more trend insight? For Materials Directions, email *info@trendstop. com* for details. For more information about Trendstop, visit *www.trendstop.com*.

In The Desert—Sun-Faded Jerseys

The soft, sun-faded appearance of jersey is enhanced by gently speckled and marled finishes in multi-tonal colorways. Core fabrics are elevated with textures that mimic space-dye knits and rustic wovens.

Forest Blooms— Nouveau Netted Foliage

Netted lace takes inspiration from organic foliage, reworking delicate lace patterns with a modernist quality. Forest motifs are key with shapes sourced from elegant leaves and dramatic natural structures.

Soft Comforts—Cord Mimic

Soft padded ribs mimic the classic indentations of cord. Fine linear embosses with a subtly napped surface have a sensual, tactile touch while ribbed textures introduce surface interest in a sleek manner.



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Industrial Surface—Viscose Influence

Viscose blends transform lightweight jerseys with a liquid fluidity and a luxurious weight, enhanced by high-shine surfaces while casual fabrics are elevated by the slinky, draping qualities of eveningwear.





COTO by Stylem

Primary Games—Sheer Transparency Play

A hybridization of transparencies occurs as sheer and solid, clear, and opaque come together in a rework of the classic stripe that adds movement to ultra-lightweight seasonal wovens.



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A&E Launches Recycled Core-Spun Sewing Thread

American & Efird, the 125-year-old sewing-thread company based in Mount Holly, N.C., has launched a new industrial sewing thread using Repreve recycled polyester.

Perma Core is a high-quality, eco-friendly thread with a filament polyester core of Repreve wrapped in A&E's signature polyester staple fiber.

"Perma Core using Repreve provides an eco-friendly, core-spun sewing-thread solution without sacrificing quality or sewing performance as seen in some existing recycled threads in the industry," said Chris Alt, A&E's senior vice president of global sales, in a company statement. "Perma Core using Repreve is extremely versatile and can be dyed, finished and delivered from any of A&E's global manufacturing locations and is available across A&E's global color range. The portability of this product is important to our global customers and prospects, which are already incorporating Repreve fabrics into their products, allowing them to complete their sustainability efforts in a cost-efficient way, no matter where in the world they place their sewing production."

Produced by Unifi Inc., Repreve fiber is made from recycled plastic bottles.

"Consumers are looking for products and brands that are environmentally responsible from start to finish. With Perma Core using Repreve, brands can be confident that their products are sewn with eco-friendly thread," said Jay Hertwig, Unifi's vice president of global brand sales, marketing and product development. "At Unifi, we're dedicated to providing a transparent recycled product through our U Trust program with Fiberprint technology, which verifies products contain Repreve in the right amounts.'

Based in Greensboro, N.C., Unifi produces polyester and nylon product yarns including Repreve, Sorbtek and Reflexx.

A&E produces premium industrial and consumer sewing thread, embroidery thread and technical textiles for the apparel, automotive components, home furnishings, medical supplies and footwear industries. The company's products are manufactured in 23 countries and sold in more than 100 countries around the world.

For more information, visit www.amefird.com.

—Alison A. Nieder

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Shaina Mangoli

Kentaro Kameyama

FCI's Spring Bricolage Student Fashion Show

Daniel Feld was a "Project Runway" star who now teaches at FCI Fashion School in downtown Los Angeles.

Like the designer contestants on the long-running fashion reality show, Feld's students had a limited amount of time-a few months-to create a fashion line. On April 6, the students displayed their designs at a runway show called "Spring Bricolage" in downtown Los Angeles' Arts District. (The word "bricolage" is a French term for DIY or creation of works made from various available objects.) The show had an international flavor, and about half of the class grew up outside the United States

Okwechime Onyebuchi splits her time between Los Angeles and Nigeria. She showed a line called "Blossom in the Dark," which made heavy use of Ankara print cloth, a colorful cotton fabric that mixed with other fabrics such as lace for an eveningwear style.

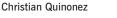
Simay Belur was born in the Turkish metropolis of Istanbul. Her line, called "Mette," mixed traditional Turkish looks with modern styles.

Kristina Shnayder was born in Vladivostok, a Russian port city that borders Chi-

na. She called her line "A.D.D." and said she made her styles for people who go to music and arts festivals such as **Burning** Man. Leather, vinyl and silk fashions were matched with unique crowns she also made for the line.

Kentaro Kameyama is a Japanese-born alumnus of FCI and currently serves on the faculty with Feld. Kameyama showed his "Death and the Maiden" line, inspired by the iconic symphonic piece by Franz Schubert.

He made use of









Kristina Shnavder

Okwechime Onvebuchi

sheer black fabrics and graphics inspired by Japanese calligraphy. Kameyama said the styles were meant to be part of the wearer's everyday life. "People think it is couture, but it's very casual," he said.

FCI student Christian Quinonez made a four-piece line called "Noir," which focused on a minimalistic style and black tones. Keyona Thomas' "K Amour Discotarian"

line mixed raw denim with lace and embroidered sequins.

Shaina Mangoli created a line called "Ef-floresce." The line sought to join fashion and modest styles that would cover a woman's arms and legs.

Rachel Yadegar and Judith Iloulian worked together on a label called "Raju." The line was called "Modest Demure" and focused on long dresses and other modest looks.—Andrew Asch

Simay Belur

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